Amendments to the Specification

At specification page 1, after the paragraph beginning with "[t]his is a nationalization," insert the following headings:

BACKGROUND OF THE INVENTION

1. Field of Invention

At specification page 1, after the paragraph beginning with "[t]he present invention relates to," insert the following heading:

-2. Description of the Prior Art

At specification page 3, before the paragraph beginning with "[t]herefore, the objective of the present invention," insert the following heading:

SUMMARY OF THE INVENTION

At specification page 3, replace the paragraph beginning with "[t]herefore, the objective of the present invention" with the following replacement paragraph:

Therefore, the objective of the present invention is to suggest provide a process for manufacturing bags pursuant to the preamble of claim 1 from a polymer and/or metal film material in which the feeding process of the <u>a</u> film tube material takes place in an easier manner.

At specification page 4, before the paragraph beginning with "[t]he individual figures illustrate:," insert the following heading:

BRIEF DESCRIPTION OF THE DRAWINGS

At specification page 4, after the paragraph beginning with "Fig. 6" (i.e., the brief description of Figure 6), insert the following heading and paragraph:

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Further scope of applicability of the present invention will become apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

At specification page 5, delete the sentence fragment beginning with "[last two lines":

[last two lines of previous page repeated in source]

At specification page 6, replace the paragraph beginning with "[f]igure 5 illustrates" with the following replacement paragraph:

Figure 5 illustrates the cross-section of a bag film tube 25 for a bag manufactured by the machine pursuant to the invention. Figure 5 illustrates the film webs A-D, the joint seams 27 joining them and also the side gussets 26.

At specification page 7, replace the paragraph beginning with "[f]igure 6 illustrates" with the following replacement paragraph:

Figure 6 illustrates another cross-section of a bag pursuant to the present invention. The film tube 40 illustrated in figure Figure 6, like the film tube 25 illustrated in Figure 5, comprises of four joined seams 27 that join the four film webs M, N, O, and P to one another. As opposed to the film tube 25, film tube 40 has no side gussets 26.

At specification page 7, after the last line, insert the following paragraph:

The invention being thus described, it will be apparent that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be recognized by one skilled in the art are intended to be included within the scope of the following claims.

At specification page 1/3 (i.e., the first claims page), replace the heading with the following replacement heading:
Claims WHAT IS CLAIMED IS: